# **ELECTRIC ACTUATOR, TYPE EA-70**

# DATA SHEET EA-70

## **CONSTRUCTION:**

### **ACTUATOR:**

Electric Actuator EA-70 is primary designed to be in the field with Low Cost automation. The maximum torque of actuator is 70 Nm . Electric Actuator housing is die casted in Aluminium (Lm-24) & heat treated, giving extreme strength for the desired torque rating. Design conforming to IP-67, as per IS/IEC-60529-2001. Limit switches are incorporated to cut off supply at the end of travel. Additional two Auxiliary limit switches can be provided for individual adjustments (optional).

CE approved, permanent magnet type Synchronous motor is used. Fuses and Manual Override are incorporated as a Safety features. A terminal block suitable for connecting outside wires is incorporated in the PCB.

The actuator is suitable for operating AVCON Full Bore Ball Valve upto and inclusive of 2"(50MM) size, Rubber lined Butterfly Valves upto 4" (100 MM) size, Plug Valves upto 2" (50 MM) size and Low Leakage Type Butterfly Valves upto 8" (200 MM) size. Actuator can be mounted in any direction.

#### **GEARS**:

Actuator is fitted with induction hardened gears and pinions which will give minimum back lash.

Model No. Model No.		EA-70/D - Without potentiometer. EA-70/E - With potentiometer.
Torque	:	70 Nm .
Travel of angle	:	90° standard.
Working voltage	:	Standard-230V AC 50Hz. Optional-110V AC, 24V AC 50Hz, 24V DC.
Temperature	:	10° to 55°C ambient.
Power consumption	:	18 watts.
Time taken for		
90° travel	Ś	30 seconds approx.
Duty rating		50% for 220V AC.
Mounting	:	11mm Star Female.
		F05, F07 (ISO-5211).
Weight	:	Kgs. 3.700 approx.

### **SPECIAL FEATURES:**

Manual override, Visual Position Indicator, Safety Fuses, Conforming to IP-67, as per IS/IEC-60529-2001.

Optional	:	Possibility of providing two
		additional limit switches.
Potentiometer	:	Standard range 500 ohms,
		Optional upto 5000 ohms.

Possibility of supplying Interphase Card to suit 4 to 20 mA or 0(2) to 10 Volts DC input.



#### STANDARD EQUIPMENT

- 1. Declutching Type Manual Potentiometer upto 5K override
- 2. 2-Nos. Adjustable End of Travel Limit Switches
- 3. ISOF05F07 mounting
- 4. Protective fuse
- 5. Weather Proof Enclosure IP-67.

NOTE

**OPTIONAL** 

2-Nos. Auxiliary adjustable Limit switches non-polarised. 4 to 20 mA or 0(2) to 10 V Interphase card. Space heater. Mounting bracket and as per IS/IEC-60529-2001 coupler for Butterfly Valve or Ball as per ISO-5211 Mounting Flanges.

> :TORQUE SWITCHES ARE NOT AVAILABLE.